

10, 15, 20 STU UNITS	Part Code	LL	RL	DF10	SF10	DF15	SF15	DF20	SF20	DS	SS	D	GA 132	SYBOL M6X11	SYNUT M6	F1622B
	Description	Left Leg	Right Leg	Double Hole Front	Single Hole Front	Double Hole Front	Single Hole Front	Double Hole Front	Single Hole Front	Double Hole Side	Single Hole Side	Diagonal Brace	Seed Tray	10mm Bolt	M6 Nut	M6 Nut Cap
	Detail															
	Length 'mm'	1200	1200	524	524	762	762	1022	1022	399	399	190	n/a	10mm	n/a	n/a
QUANTITY	10 Tray Unit			2	8								10			
	15 Tray Unit	2	2			2	8			2	2	8	15	44	44	44
	20 Tray Unit							2	8				20			

Assembly instructions: (10 Tray unit shown in the main image below as an example)
 10mm spanner or socket wrench required.

1. Start by building up the identical front and rear frames making sure all of the nuts are towards the outside. The nuts need to be external to allow space for the trays to fit. The double hole (e.g.'DF10') rail goes at the top and the four single hole rails (e.g.'SF10') go below it. Keep the frame loose until just before the nut caps go on at the end.
2. Join the now assembled front and rear frames using the shorter double hole 'DS' and single hole 'SS' sides and diagonals 'D'.
3. Stand the still loose frame on a level surface and tighten all of the nuts ensuring the frame remains square.
4. Add the nut caps to the outside.
5. Insert Trays.

